APPENDIX III

SUMMARY OF ANSTO COMMITMENTS AND UNDERTAKINGS¹

COMMITMENTS-CONSTRUCTION PHASE

EIS Reference	Environmental Commitments and Management Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
Geology, So	oils and Water (Chapter 8 of Draft EIS)		
	Management measures include:		
	 phasing construction to confine disturbance to areas of workable size and minimise duration of disturbance; 	 Impacts would be localised at the site of the replacement reactor 	No change to Draft EIS conclusion. Timetable for environmental monitoring
	 maintaining natural vegetation to act as buffers to minimise erosion and sedimentation; 	and limited to the duration of construction. Management measures are those regularly implemented for construction projects of a similar scale.	presented in <i>Chapter 18</i> of this Supplement noting dual (construction and
	 locating stockpiles away from drainage lines and upstream of sedimentation structures and constructing diversion banks and/or catch drains to protect stockpiles from surface flows; 		routine) monitoring during the constructions stage.
	 utilising staked straw bales or siltation fences to restrict sediment movements within the site and prevent any movements off site; 		
	 installing drainage works early in the construction period, diverting clean water flows around construction compounds and minimising flow velocities using energy dissipaters and scour protection where appropriate; 		
	 constructing sediment ponds to minimise total volumes and peak discharge rates of run-off; and 		
	 regularly maintaining all erosion, sedimentation and pollution devices to ensure effective operation, particularly after heavy rainfall. 		
Air Quality	(Chapter 9 of Draft EIS)		

Management measures include:

Source: Environment Australia, Environment Assessment Report: Proposed Replacement Nuclear Research Reactor at Lucas Heights, February 1999, Appendix A.

EIS Reference	Environmental Commitments and Management Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS		
	 minimising area to be disturbed and undertaking rehabilitation and/or revegetation as early as possible; prohibiting burning of timber and other combustible materials; ensuring all access routes to the site are paved; unpaved access routes to be regularly sprayed with water or treated with surface binding agents; covering all open trucks transporting materials, spoil and fill to and from the construction site; covering, damping down or stabilising stockpiles of materials, spoil and fill; fitting all vehicles with emission control devices to ensure compliance with Australian Design Requirements for vehicle type and year; using water sprays and tankers, especially during hot, dry, windy days; and washing the wheels of trucks before leaving the construction site. not of Reactor Products, Spent Fuel and Wastes of Draft EIS) Not applicable. Not applicable. Specific management measures would include: 	Impacts would be confined to within the buffer zone and would be related to short episodic events associated with prevailing weather conditions. Management measures are those regularly implemented for construction projects of similar scale.	No change from Draft EIS.		
Waste	 collecting all non-recyclable solid and putrescible material from the site and transporting them to the Lucas Heights Waste Management Centre; and removing recyclable materials from the waste stream and transporting these wastes to an appropriate waste recycling depot; and adopting a cradle-to-grave approach to managing waste generated during construction in accordance with the preferred hierarchy of minimisation, reuse, recycling and final disposal. 	 Production of waste during construction is unavoidable. However, implementation of waste minimisation strategies would assist in reducing quantities generated. 	■ No change from Draft EIS.		
	 Not applicable 	-	-		
Flora and H	Fauna (Chapter 12 of Draft EIS)				
	Specific management measures include:				

EIS Reference	Environmental Commitments and Management Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS	
	 minimising disturbance to and removal of existing vegetation; 	 Impacts would be localised to the site of 	 No change from Draft EIS. 	
	 checking for the presence of fauna and fauna habitat in trees, logs and under sandstone boulders prior to clearing; 	the replacement reactor and associated bush fire fuel-reduced zone		
	 planting or seeding with native grasses and shrub species in fire protection zone and other disturbed areas; 	surrounding the site. Management measures are those regularly implemented for		
	 reusing mulch produced by bushfire hazard reduction activities in revegetation; 	construction projects of a similar scale.		
	 implementing erosion and sedimentation control measures, concentrated around areas proposed for contouring within the fuel reduction zone; 			
	 ensuring non-invasive native plant species for soil stabilisation and weed control; and 			
	 ensuring vegetation removed during construction activities is mulched and used to aid in soil improvement where revegetation is to be undertaken; and 			
	 ceasing work immediately if any endangered or threatened species are encountered during construction work and contacting the National Parks and Wildlife Service for further directions. 			
Planning ar	nd Land Use (Chapter 13 of Draft EIS)			
	 Not applicable 	 No change to existing planning framework or land use during construction. 	 No change from Draft EIS. 	
Traffic and	Transport (Chapter 14 of Draft EIS)			
	Consideration would be given to:			
	 extending the existing left turn deceleration lane on New Illawarra Road; and 	 Short-term reduction in road safety at entrance 	 No change from Draft EIS. 	
	 providing a seagull intersection at the intersection of the entrance to the Lucas Heights Science and Technology Centre and New Illawarra Road. 	to Lucas Heights Science and Technology Centre arising from increased heavy vehicle traffic.		
Infrastruct	ure and Services (Chapter 15 of Draft EIS)			

Specific measures would include:

EIS Environmental Commitments and Management Reference Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
 implementing erosion and sedimentation controls for all construction activities associated with infrastructure development; and minimising disturbance to vegetation associated with installation of additional stormwater control facilities. 	 Majority of infrastructure and services required for proposal already exist at the Lucas Heights Science and Technology Centre; with augmentation, existing infrastructure and services would meet the requirements of the proposal during construction; augmentation of some existing services required during construction, including additional stormwater retention ponds. 	No change from Draft EIS.
Social and Economic Impacts (Chapter 16 of Draft EIS)		
 Ensure ongoing monitoring of the implementation of the environmental management measures during construction; Release information about the performance of the environmental management measures to the community during the process of developing and implementing the replacement reactor. 	Impacts would occur within the local community of interest and would be limited to the duration of construction.	 No change from Draft EIS.
Land Contamination (Chapter 17.1 of Draft EIS)		
 Prepare a Remedial Action Plan for on-site remediation of identified hydrocarbon impacted soil in accordance with NSW Environment Protection Authority requirements; Conduct additional sampling and analysis for heavy metals arising from excavation of the southern section of the site of the replacement reactor. Incorporate strategies to deal with contaminated soils, including the Remedial Action Plan as part of the Construction Environmental Management Plan. 	Provided on-site remediation is undertaken and there is no off-site disposal of soils, impacts would be localised to the site of the replacement reactor and limited to the duration of construction. Management measures are those regularly implemented for sites having similar levels of contaminants.	 No change from Draft EIS conclusion.
Bushfire (Chapter 17.2 of Draft EIS)		
Specific measures are:		

EIS Reference	Environmental Commitments and Management Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS	
ACCUPATION OF THE PROPERTY OF	 a minimum fuel-free zone: southern perimeter - 22 metres; northern and western perimeter - 20 metres. a minimum fuel-reduced zone: southern perimeter - 15 metres; northern and western perimeter - 17 metres; clearing, mulching and hazard reduction prior to construction; a bush fire emergency response plan for construction workers; storing flammable materials away from site perimeter; and building design to prevent entry of ember showers or smoke during a bush fire. 	Bush fires are not expected from site construction activities. Clearing for site preparation would reduce bush fire hazard at the site of the proposed replacement reactor. There is a high level of confidence in ANSTO's and emergency services ability to contain and control fires which threaten the Lucas Heights Science and Technology Centre and the construction site of the proposed replacement reactor.	No change from Draft EIS.	
Noise (Chap	oter 17.3 of Draft EIS)			
	Management of construction noise would involve:	- I	- N 1 C D 6	
	 minimising period of bulk excavation work; ensuring no noisy activities occur outside of normal construction hours; 	 Impacts would be localised to the Lucas Heights Science and Technology Centre and limited to the duration of construction. Management measures are those regularly implemented for construction projects of a similar scale. 	 No change from Draft EIS. 	
	 siting noise plant as far as possible from noise sensitive locations; and 			
	 selecting quiet running construction plant and equipment wherever possible. 			
Visual and	Landscape (Chapter 17.4 of Draft EIS)			
	 Lighting used during night time construction activities would be appropriately shielded and directed away from site boundaries 	• There would be little or no discernible change to visual quality (at the site of the proposed replacement reactor) from the majority of views within the viewing catchment.	 No change from Draft EIS. 	
Cultural He	eritage (Chapter 17.5 of Draft EIS)			
	 Managing the potential archaeological deposit (PAD1) by constructing a bund at the southern edge of earthworks directing water run-off around the deposit 	 No adverse impact is predicted. 	 No change from Draft EIS. 	

New Commitments/ EIS Environmental Commitments and Management **Predicted Outcome in Predicted Outcome in Final** Reference **Measures During Construction Draft EIS** Undertake the environmental management Environmental ANSTO provides commitments outlined to mitigate adverse Management Plans are timetable for environmental impacts and achieve desired routinely required for implementation of environmental outcomes. Environmental management construction Environmental projects for construction include: and represent the most Monitoring Programs in effective means Chapter 18 of this of applying the Health, Safety and Environment implementing Supplement noting dual Policy, the Occupational Health and Safety Policy (construction and routine) coordinated approach to and the associated safety directives. These would environmental monitoring during the continue to provide the basis for managing ongoing management constructions stage. during activities at the Lucas Heights Science and construction. Technology Centre during construction; preparing an environmental management plan for construction; undertaking a program of community consultation and reporting, managed by a community liaison manager designated by ANSTO; appointing an environmental manager, by the vendor, who would be responsible for overseeing successful implementation of the construction environmental management plan; designating an environmental manager by ANSTO, responsible for monitoring and auditing the implementation of the vendors environmental management plan; a workplace procedures manual would be developed and implemented by ANSTO as a principal reference for personnel working at the site; and an induction training program would be implemented for all new personnel. Decommissioning (Chapter 19 of Draft EIS) Prepare an options study, an overall **Impacts** would No change from Draft decommissioning plan and a comprehensive Stage localised to either the EIS. 1 decommissioning plan at least one year before site of the replacement HIFAR is shutdown reactor or the existing HIFAR building. Remove irradiated fuel and heavy water coolant Impacts would occur for and transport overseas for reprocessing/ a period of not less than conditioning for sale/reuse, respectively, as soon as 30 years from the practical after shutdown shutdown of the HIFAR reactor. Management measures have not yet been specifically defined. but would include a range of tasks regularly carried out by HIFAR staff during normal operation, for example the loading and unloading of fuel and spent fuel.

Cumulative Impacts and Ecologically Sustainable Development (Chapter 20 of Draft EIS)

The following initiatives would be implemented:

EIS Reference	Environmental Commitments and Management Measures During Construction	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
	 incorporate a requirement by the vendor to demonstrate solutions for the ultimate disposal of spent fuel in the tender specifications; 	• The initiatives would contribute to the achievement of the	■ No change from Draft EIS.
	 undertake a life cycle assessment of all building materials to be used in structures constructed as part of the proposal; 	principles of ecologically sustainable development.	
	 avoid the use of non-sustainable materials such as polyvinylchloride and use, wherever practical, alternatives; 		
	 use recycled or recycled content products as construction materials wherever practical; 		
	 reuse all excavated soil on site for use in landscaping works. 		
Construc-	• The following initiatives would be implemented:	The initiatives would	No change from Draft EIS.
tion	 develop a waste minimisation strategy which adopts a cradle-to-grave approach to construction wastes; 	contribute to the achievement of the principles of ecologically sustainable development.	
	 implement a source separation based collection system for recyclable materials; 		
	 use recycled or plantation timbers for formwork and scaffolding; 		
	 avoid the use fluorocarbons. 		

COMMITMENTS-OPERATIONAL PHASE

EIS Reference	Environmental Commitments and Management Measures During Operation	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS				
Geology, Soils and Water (Chapter 8 of Draft EIS)							
	Management measures include:						
	 ensuring stormwater management maintains post-development stormwater flows at or below existing flows or up to the 100 years average recurrence interval event; ensuring no increase in nutrient or sediment loads occur due to the proposal; and constructing two new stormwater bunds, one for each catchment, to provide for on site containment and treatment of any small accidental spills or releases of contaminated liquid. 	Impacts would be localised at the site of the replacement reactor but potential for off-site releases would occur throughout the life of the reactor. Management measures are those which have been in place at the Lucas Heights Science and Technology Centre since 1995. Further investigation of groundwater would be undertaken prior to the commencement of construction to characterise possible additional mitigation measures.	• No change to Draft EIS conclusions. Groundwater and surface water monitoring programs to be addressed during the development of environmental monitoring system as provided in <i>Chapter 18</i> of this Supplement.				
Air Quality	(Chapter 9 of Draft EIS)	measures.					
	 No mitigative measure is required for non- radioactive releases to the atmosphere during operation. 	 No non-radiological impacts on air quality are predicted during operation. 	 No change to Draft EIS conclusions. 				
	nt of Reactor Products, Spent Fuel and Wastes 0 of Draft EIS)						
Reactor Products	 Ensure that all radiopharmaceuticals produced using the replacement reactor are produced in accordance with the same national and international standards that currently apply, and in accordance with any new legislation which may replace these standards in the future; and 	 Continued compliance with relevant national and international standards would ensure potential impacts are minimised or avoided. 	 No change to Draft EIS outcome. 				
	 ensure all reactor products transported from the Lucas Heights Science and Technology Centre comply with the requirements of national standards and the International Atomic Energy Agency regulations for the safe transport of radioactive materials. 						

Spent Fuel	Spent fuel would only be stored at the Lucas		EIS
•	Heights Science and Technology Centre for the minimum time required to satisfy operational, and technical, radiation safety and economic constraints; spent fuel would be stored at the Lucas Heights Science and Technology Centre for not more than nine years before it is transported abroad for reprocessing/conditioning; arrangements to transport spent fuel from the Lucas Heights Science and Technology Centre would commence as soon as the inventory reached five year arisings;	Impacts would be restricted to the duration of the storage of spent fuel at the Lucas Heights Science and Technology Centre. Off-site transport would be undertaken in accordance with national and international conventions and standards. Impacts of disposal (not the subject of this Draft EIS) would be localised to the site of the proposed national waste storage facility.	ANSTO have entered into arrangements with COGEMA in France for the reprocessing of spent fuel from the replacement reactor.
	overseas reprocessor covering the lifetime spent fuel arisings of the reactor;		
	long-lived intermediate level waste; maximum advantage would be taken of waste minimisation opportunities in relation to the waste form resulting from reprocessing/ conditioning while remaining consistent with the International Atomic Energy Agency limits applicable to long-lived intermediate level radioactive waste; and		Further clarification of National Waste Repository provided in <i>Chapter 10</i> of this Supplement.

EIS Reference		Environmental Commitments and Management Measures During Operation		Predicted Outcome in Draft EIS	Pı	New Commitments/ redicted Outcome in Final EIS
Emissions and Rad Waste	•	Comply with all relevant legislative and regulatory requirements, in particular, ensuring that all discharges are within authorised limits, regular radioactive releases to the environment are monitored and reported; ensure that radiation exposures would be kept "as low as reasonably achievable", taking into account economic and social factors; making sure that the maximum off-site dose to a member of the public would remain less than one percent of the public dose limit recommended by the National Health and Medical Research Council of one millisievert;	•	Impacts would be localised to the area of the buffer zone and limited to one per cent of the public dose limit. Implementation of management measures, including new technologies, are predicted by ANSTO to ensure radiation exposures are kept As Low As Reasonably Achievable.		No change to Draft EIS conclusions; formation of Australian Radiation Protection and Nuclear Safety Agency in December 1998 will further strengthen regulatory controls; and since the production of the Draft EIS, the process for solidification of the intermediate-level waste has reached routine operation; A recent study of the health of local residents using the most up to date information has been included in Appendix C of this Supplement and indicated no impact on public health as a result of ANSTO's activities.
	•	ensure that comprehensive assessments of future emissions would be undertaken and independently reviewed by the regulatory authority (ARPANSA) as part of the approval process before construction;				
	•	minimise production and volume of future wastes, taking into account economic and social factors;				
	•	implement ANSTO's Waste Management Plan in a way which ensures that best practice is adopted by the year 2000 as defined in the Radioactive Waste Safety Standards and Guidelines which have been developed by the International Atomic Energy Agency; and				
	•	transport all low level and short-lived intermediate level radioactive waste to the national waste repository, when it becomes operational, and transport all long-lived intermediate level radioactive waste to the national storage facility when it becomes operational.				
Non-Rad Waste	•	Ensure that the current system of processing non- radioactive wastes, treatment and disposal continues to be within all regulatory guidelines and generally moves towards the reduction of waste quantities and recycling of materials generated.	•	No significant increase in the generation of non-radioactive waste is predicted.	•	No change to Draft EIS conclusions.
Hazards an	d R	tisks (Chapter 11 of Draft EIS)				

New Commitments/ **EIS Environmental Commitments and Management Predicted Outcome in Predicted Outcome in Final Draft EIS** Reference **Measures During Operation** FIS Conduct the design, construction, operation, Dose calculation models No change to Draft EIS utilisation, modification and decommissioning of relating to hazards and conclusions; the replacement reactor to the standards as set by risks have adopted further work undertaken international authorities such as the International conservative on collective dose to 50 Atomic Energy Agency and International The assumptions. kilometres did not alter Commission on Radiological Protection, and would model used (PCconclusions: be approved by the Australian nuclear regulatory CREAM) is widely authority, ARPANSA. used to estimate doses reassessment of release in Europe. Outcomes fractions in Chapter 11 of are subject to ANSTO this Supplement did not satisfying the regulatory alter conclusions; and requirements of a deed of indemnity was ARPANSA the and signed (refer Chapter 1 of requirements of the Supplement) between International Atomic ANSTO and the Energy Agency; and Commonwealth keeping occupational 27 Government on and public radiation August 1998. doses As Low As Reasonably Achievable. The safety management system applied by ANSTO The environmental to the replacement reactor would meet all relevant management requirements for nuclear safety, defence-in-depth, commitments for the and occupational and public radiation protection. design, constructor, operation and utilisation Comply with the forthcoming ARPANSA Act, of the replacement 1998 and Regulations, as well as all relevant would reactor be licence conditions, ARPANSA principles and capable of being guidelines, including: achieved. ensuring that the safety assessment of the reactor meets the Nuclear Safety Bureau's and the Australian Radiation Protection and Nuclear Safety Agency's criteria; ensuring the occupational and public radiation doses are less than the relevant dose limits; are "as low as reasonably achievable"; and within authorised dose constraints; and ensuring that the design and construction of the reactor building enables it to withstand external natural and man-made events, such as the design basis earthquake and the crash of a light aircraft. Maintain the existing 1.6 kilometre buffer zone. Ensure that all packages containing radioisotopes, spent fuel or waste, which are transported from the

Agency. Flora and Fauna (Chapter 12 of Draft EIS)

Specific management measures would include:

Lucas Heights Science and Technology Centre, would comply with the transport regulations of ARPANSA and the International Atomic Energy

EIS Reference	Environmental Commitments and Management Measures During Operation	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
Diameira	 Monitoring of erosion and sedimentation control measures; monitoring of revegetated areas within the fuel-reduced zone to ensure levels of weed invasion are minimised; reusing mulch produced by bushfire hazard reduction activities in revegetation; carrying out bushfire hazard reduction activities to ensure protection of native flora and fauna; and managing the buffer zone toward the protection and long term maintenance of biodiversity and natural ecosystem processes. 	• There would be no significant impacts on flora and fauna of national, state or regional significance. Impact would be restricted to the area of the buffer zone. Ongoing management measures would be implemented during the life of the reactor and include those regularly implemented in similar circumstances. Predicted outcomes are known based on current practices associated with HIFAR.	No changes to Draft EIS conclusions.
Planning an	d Land Use (Chapter 13 of Draft EIS)		
	 Future land use proposals within the buffer zone would continue to be subject to approval by the ANSTO Board in accordance with the relevant environmental and safety criteria. 	 No significant changes to planning or land uses within the buffer zone are expected in the future. 	 No changes to Draft EIS conclusions.
Traffic and	Transport (Chapter 14 of Draft EIS)		
	 No specific management measures are necessary. 	Impacts would be localised to the intersection of New Illawarra Road and the entrance to the Lucas Heights Science and Technology Centre. Significant increases in traffic are not predicted.	 No changes to Draft EIS conclusions; and ANSTO to liaise with relevant NSW and Commonwealth Authorities.
Infrastructu	re and Services (Chapter 15 of Draft EIS)		
	 Minimisation of water and energy use (refer ecologically sustainable development below). 	 Existing infrastructure and services, with proposed augmentations, would meet the needs of the proposed reactor during operation 	 No changes to Draft EIS conclusions; and ANSTO to liaise with Sydney Water on water supply issues.
Social and E	Conomic Impacts (Chapter 16 of Draft EIS)		
	 Ensure ongoing monitoring and implementation of environmental management measures during operation. Release information about the performance of environmental management to the community to assist in overcoming any sense of alienation from operation of the replacement reactor. 	Impacts would occur within the local community of interest and could be expected for the life of the reactor.	 No changes to Draft EIS conclusions.
Land Conta	mination (Chapter 17.1 of Draft EIS)		
	Not applicable	Not applicable	
Bushfire (Cl	hapter 17.2 of Draft EIS)		
	Specific measures are:		

EIS Reference	Environmental Commitments and Management Measures During Operation	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
	 regularly maintain vegetation and fuel loads within the fuel reduced zone; 	 There is a high level of confidence in existing 	 No changes to Draft EIS conclusions; and
	 regularly mow and water grasses within the fuel- free zone; 	emergency planning and response systems in place to contain and	 clarification provided on bushfire hazards and
	 maintain existing fire trails in the buffer zone to a high standard; 	control fires which threaten the Lucas	management in <i>Chapter</i> 17 of this Supplement.
	 implement erosion control on the fuel-free zone and access tracks; 	Heights Science and Technology Centre and the proposed	
	 select trees and shrubs for ornamental planting to include species not readily combustible; and 	replacement research reactor	
	 prepare the site prior to the bush fire season by undertaking vegetation and building maintenance. 		
Noise (Chap	ter 17.3 of Draft EIS)		
	 No specific management measures are necessary. 	Impacts would be localised to the site of the replacement reactor and no noise impacts are predicted beyond the boundary of the Lucas Heights Science and Technology Centre. Impacts would be no greater than those for HIFAR.	 No changes to Draft EIS conclusions.
Visual and l	andscape (Chapter 17.4 of Draft EIS)		
	 Plant ornamental trees around structure, subject to the requirements of bushfire hazard management. 	Impacts would be localised to those residents closest to the Lucas Heights Science and Technology Centre, however, no significant change in the visual and landscape quality of the area is predicted.	 No changes to Draft EIS conclusions.
Cultural He	ritage (Chapter 17.5 of Draft EIS)		
	 Not applicable. 		
Environmer Draft EIS)	tal Management and Monitoring (Chapter 18 of		

New Commitments/ **EIS Environmental Commitments and Management Predicted Outcome in Predicted Outcome in Final Draft EIS** Reference **Measures During Operation** FIS Continue the program of environmental and Environmental Timetable for effluent monitoring to ensure that the management systems implementation of environmental management commitments and developed for HIFAR environmental measures identified for operation of the proposed have been subject to monitoring systems provided in Chapter 18 replacement reactor are implemented. continual improvement Environmental management systems for operation during its operational of this Supplement. of the proposal include: These systems adapted, would be expanding the existing environmental and effluent within the context of monitoring program to include non-radiological new licensing surface water impacts, radiological groundwater arrangements exposure pathways and installing airborne effluents established by discharge monitors for the replacement research ARPANSA, and reactor. applied the operation the of proposed replacement reactor. Decommissioning (Chapter 19 of Draft EIS) All hazards and risks associated with Impacts No changes to Draft EIS would be decommissioning would be addressed in detail in a localised to either the conclusions; and Decommissioning Plan. site of the replacement clarifications provided in reactor or the existing Chapter 19 of this HIFAR building. Supplement. Impacts would occur for a period of not less than 30 years from the shutdown of proposed replacement Management reactor. measures have not yet been specifically defined. but would include a range of tasks regularly carried out by HIFAR staff during normal operation, for example the loading and unloading of fuel and spent fuel. **Cumulative Impacts and Ecologically Sustainable Development** (Chapter 20 of Draft EIS) Operation The following initiatives would be implemented: minimise the production and volume of future The initiatives would No changes to Draft EIS waste taking into account economic and social contribute to the conclusions. achievement of factors: the principles of ensure the maximum off-site dose to a member of ecologically the public when the reactor is operating would sustainable remain less than one percent of the public dose development. limit adopted by the National Health and Medical Research Council of one millisievert; transport spent fuel from the Lucas Heights Science and Technology Centre as soon as practical allowing for the constraints of fuel cooling, radiation safety and economic transport; manage the buffer zone for the protection and long term maintenance of biodiversity and ecological systems;

EIS Reference	Environmental Commitments and Management Measures During Operation	Predicted Outcome in Draft EIS	New Commitments/ Predicted Outcome in Final EIS
	 investigate the potential reuse of secondary cooling system water; 		
	 investigate the possibility of a "green power" purchase agreement with Energy Australia; 		
	 install low water usage devices, such as dual flush toilets, low flow taps, trigger action hoses and drip irrigation; and 		
	install energy efficient lighting.		