SUMMARY OF PATTIES FOODS CURRENT AND PROPOSED FUTURE TESTING PLAN FOR IMPORTED FROZEN BERRIES

Current testing program - Summary

(for imported IQF Berries)

Process level	Sampling by	Testing conducted
Field – Pre harvest	Independent QC contractors (supplier organised) Sino Analytical	Ground water: micro, salt and chemical testing
Field – at Harvest	Independent QC contractors (supplier organised) testing by Sino Analytical	C6 Pesticides, Micro (TPC, Coliforms, E.coli, Salmonella spp, Coag Positive Staph, Listeria spp), Heavy metals (lead, cadmium, mercury)
Factory – Work in progress	Independent QC contractors (supplier organised)	C6 Pesticides, Micro (TPC, Coliforms, E.coli, Salmonella spp, Coag Positive Staph, Listeria spp)- In house or External laboratory testing Heavy metals (lead, cadmium, mercury)- External lab testing Trade weights and organoleptic compliance to PFL standards
Factory	CIQ	Microbiological & Chemical testing. Compliant to Chinese export standards
Factory	Supplier (Sino Analytical)	Seasonal / crop based HAV and Nora Virus testing
Pre- shipment	Independent QC contractors (supplier organised)	C6 Pesticides, Micro (TPC, Coliforms, E.coli, Salmonella spp, Coag Positive Staph, Listeria spp), Heavy metals (lead, cadmium, mercury) Inspection and sign-off of containers (reefers) as being in acceptable clean condition
Clearance in Australia	Patties Foods Limited	Review of in-country testing for compliance to FICA program
Australia	3 rd party contractor (Patties organised)	Inspection of all incoming containers for product quality (fruit quality, evidence of thawing / blocking, date codes, trade weights and general product / packaging condition) – based on a sample of 10 to 15 cartons. Collection and analysis of temperature data loggers

Australia	FICA program (Samples collected by 3 rd party contractor)	First 5 container per product and per supplier are sampled, then every 5 th container. Testing conducted is MRL (C6 screen), Micro (TPC, Coliforms, E.Coli, Salmonella spp, Listeria spp, Yeast, Mould) and heavy metal testing. C6 and Heavy Metals are conducted by the third party inspection laboratory under NATA accreditation. Micro testing is conducted by an agreed service provider under NATA accreditation. All testing is based on a composite sample from the inspected cartons (10 to 15 retail units) for fully finished goods or on a 1kg sample of raw materials. All samples are collected and transported under acceptable conditions by the respective service providers. Note a detected violation returns the supplier to the 5 container inspection program for that product.
Australia	Patties QA verification program – samples collected by Patties.	Packing review / validation Depending on the product NIP analysis is conducted on samples collected by PFL from stock to confirm ongoing NIP and labelling compliance. This is conducted every 12 to 24 months.