

### CONTENTS

age	Topic
1	EXECUTIVE SUMMARY
5	THE NEED FOR THIS GREAT QUEENSLAND SCHEME
9	VISIONARY PRECEDENTS FOR FUNDING THIS GREAT SCHEME
13	ENVIRONMENTAL AND COMMUNITY CONSIDERATIONS
15	THE SCHEME IN REALITY: BEFORE AND AFTER - SIZE MATTERS
17	THE GODR SCHEME: ENGINEERING STUDIES
28	HELLS GATES DAM WATER STORAGE LAKE
32	CONSTRUCTION SCHEDULE TIME AND COSTS
34	EMPLOYMENT AND REGIONAL ECONOMIC BENEFITS
35	CONCLUSION AND RECOMMENDATIONS
36	OWNERSHIP OF THIS PUBLICATION

# EXECUTIVE **SUMMARY**

The 'Great Queensland Dividing Range Scheme' willun the Immense quantities of mon.soonal and cyclonic rain that pours downin North Queensland on the Atherton Tablelands durl119 the 5ummer months to produce electricity from a 2,000MW hydro power plant and to irrigate the fertile lands both east and west of the Great Dividing Range. This can be achieved by building 11 100m-high con<:rete dam on the Upper **Burdekin** River at Hells **Gatos**.

At lhe base of this dam lhe Scheme's hydro power pl nt would be operated m conJunction with the solar and wind power plants schedulttd to be built in north Queensland. Tog ther, they can achieve a continuous. cticap, green electricity supply which will racilltate development of a large hydrogen/oxygen industry able to produce hydrogen at int"ma1ionally competitive prices.

> The water storage lake created by the Hells GlltH Dam has a capacity of 32,000 glgalitres (GLJ or 32 million **megalitres** (ML).

This lake cari store the monsoonal and cyclonic rainwater from not only the Upper Burdekin River. but aJso from th.e Upper Herbert River and, If desired, part of the monsoonal and cyclonic downpours flow1r1g into thl' North and South J<;)hnston River . and the Barron River, using undergrouod pipeline-s to connect to the Herbert River.

By caplunng the huge rainfaJI on the eastern side o' the Great Dividing Range and redistributing O to all-year-round river flows to the east and west, not only will Nature be able to regenerate an<I redevelop ils glorious variations of flora and fauna across the North Western plains but also the regional economics of many communities will thrive.

Tho1oom-high Hells GatesDam will act as a flood m,tigntion dam. Water 1rom its storage lake will conlinue to f10W into the Uppe-r Burdekin downstream of the dam, aHer passing through the turbines 01<sup>1</sup> the hydro power plant. Excess monsoonal and cyclonic rainwater, not reQuired for electricily production or ecological and environmental flows In the Upper Burdek.in, is diverted to flow, in the deepened bod of the Clarke River, towards the Great Dividing Range. From here, water flows by gravity through 1 12m-diarrie-ter tunnel over 90km through the mountains. The tunnel WU exit at the upper tributaries of FlindersRiver,on the western side o'f the Great OtvidIng Range. The exit Is more than 100m below the Flinders riverbed, which w1.1 need around 50km of deepening and channelling.

ror this irrigation water to flow lo the North and Central Wostern reg ons *ot* Queensland a connection will t>e built from the Upper Flinders River to Prairie Creek. ,v/hich also requires channelling. From Prairie Creek the wates flows *via* Torrens Creek Into the Thomson River to Longreacll ard heyond.

The water flowing to the western side of the Great Divldiny Range can irrigate two million **hectares** of **fertile land**.

The Scheme can become a reality only when the Queensland Government. in co operaUon with the Federal Government, eatabllahe• a Statutory Authority that takes over the **ownership of the 'Great Queensland Dividing** Rango Scheme• from tts founders.

The project le self.funding and thus requires no callonthe State or Federal Governments' budgets.

TM Great Queensland Dividing Range SCheme presented here Is tho result of intensive studies on a *pro bono* basis over more than two years by Its conceptual founders Sir Leo Hielscher AC, Sir Frank Moore •o. Mr Ian Macallister and Mr Detlef Sulzer.

The Scheme is financially feasible and enormously positive economically for both the regions and the State

UMM Y

**EXECUTIVE** 

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billion. Funding for the Authority during the 10 years of design and construction, in excess of its earnings from electricity generation, is estimated at \$2.5 billion. The total funding of \$22.5 billion would need to be raised as required by the Authority.

One revenue stream available to the Authority will be from water users with an estimate of 15.000GL priced at 18 cents per 1,000 litres inclusive to \$130 per ML Revenue from the hydrs power plant at the base of the claim, generating, four multion mediawatt hours (MWh) at \$'30 pr MWh PTVLIC..., InG01119 or \$520 mltkoo Pe' annum A sec011d IOOMW 11Ydto power plant at the Wf'11"fn turnIf1 e,,t w,11 g...,e,are electricity -.1Vied at \$50 m1lho11annually.

Not1J that ware, charges In tfla Murray/Darling River basin currently range between 50 cents and 80 cents per 1,000 litres ar Ihacomp/lat/on of t/lis report

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for maintenance and administration are estimated at \$520 million per annum, leaving \$2 billion available for interest and redemption of debt. The debt is eliminated in the 15th to 20th years after completion of the project

The Statutory Authority therefore becomes responsible for the development, design, construction, operation, and maintenances of the project. The \$22.5 billion funding an boraised as \_\_\_\_\_\_ It111 NIM OIM-IIIIenII ThJJIf!J'Y to,po,111011aa.1101N1g astaUAQcy AU111otny ...,..., toaloc:alaul\*\*\*\*11)1MA:11 u aHarbour Board, II willNIII\*\*\*\* POWerkIII0!IO

To,...\_..:dielfflllect la Mit-fundinil - thu•,-quirN nocanon !he State or \_a10.0V.mmel1ta' budgeta.

### - EXECUTIVE ... UMMARY

### Economic benefiti

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### Environmental and community aspects

In **evaluating** this major o.nlrallructute p.oje<sup>m</sup>,  $W^{\bullet}$ \_,... alwa aware of tlu,Important n- to re-cl the divine connection between nature and humans in First Nations cutturn,. •s well as thtt increasing concerns to not further damage the worldInwhJc:h we live.

The t lells Gates Dam's storage lake will cover an area of about 1.200 square kilometers (km - equivalent to 80 per cent of the area of Mo.relon Bay In Southeast Queensland - and w,11reQu1re several kJ1ometres *of* supplementary ·saddle dams' a11d related earthworks to 1Jlav;1.1e and fill k>w-lying undulating ridges. Very few affected mineli and stations have been Identifedin thearea, Around 30km of the Gregory Ottvelopment Road would be re-routed with throe nr.dges1 sru.n agnsol m1t11&N tak-

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The Scheme provIclea for more thaf 10,000 wen-paid lobs In IIa conatruction years. Thereafter. new hydrogen inductri..- and pastor-al opp0:rlunlti•• - not •••••[\* th.a •ubstantulfity expanded potential for agricultural and norucurtural exports - wit! provtde al\ II'Jcome to an Increased population esinnated al 200,000 people and will uod•rpin lhe economic uplift to the nonhw.. tem region. and the Queenst.and and national economies.

Wasr ol the Groat Oovld1ng J.'ang\* lor example, along lhe bafiks of-the Fhnders River a vast area of magntficent black souInterspersed wrth softer red sandy so,li;can be irrigated to form a veritable 'Garden of Fden- from Hughettden to JuHa Crttek. and, likewise, to the south towards Longreach and beyond. To limit held evaporation. automated subsurface irrigation systems will constantly monitor In-ground n'loi5ture content at variou:sdepths.

A lull appraisal of sites of First Nation, o significance Is beyond the scope of this report proposal but the massive now lake, alone, will create many opportunities for local peoples and the environment. The lake will become a sanctuary for wildlifeand ecotourism. Management of the lake Uff9.!!Ildings will cre ew job-prospects for Indlger10us<sup>o</sup>"youth and"provIdeUemendou.s opportunil,Ie9 to develop and build a good lifestyle with work facilities

adapted to cultural requirements and the environment.

The Scheme will deliver immense benefits to the people of Queensland and rejuvenate the Australian spirit of *'We can achieve this!'* 

### THE NEED FOR THIS **GREAT QUEENSLAND SCHEME**

The Burdekin River is the largest in Australia by measure of the amount of water dischatged Into the ace.an. The highflow rates of the Burdekin River In summer can be compared with the fk>w rates of the largest rivers in the world, such as the Nlie, the Yangtse or Amazon, with average flows of 30,000 cubic metres per second (cumsecs), equivalent to 2,SOOGL per day.

Suchnows, caused by intense monsoonal rainsand strong cyclonic storms, have periodicaUv occurred and continue to be common m northern Queensland during the summer months. Presently, most of this ramfall flows into the Coral Sea. In winter thi:.re .s often no rainfall at all, causing the riverbeds to dry up.

Using the rainfall data published by the Australian Bureau of Meteorology, the CSIRO Technical Reports Qf 1991and 2014, and the Queensland Water Information Service D;iit.1 ondaily raiofo'!s and river flow volumes, lhe annual flow volurne::s for the Herbert River and the Burdekin River are assessed. These give for the Upper Herbert River, at th& location where the Herbert River leaves the Atherton Tt1blelands an average annual flow of about 7.000 gigolitres (GL) and for the Upper Burdckin River at the location Hells Gates, anavera ge annual flow of about 15,000GL. Brtnging the flow o1 the two rivers together an average, annual flow volume of about 22,000GI is obtained at Hells Gates on the Upper Burdekin River.

At prese.nt, this large and precious volume of water flows into the Coral Sea and Pacific Ocean during the summer months. I&aving next to no water for the dry season during the winter months.

TheGreat Queensland Dividing Range Scheme intends to construct alarge, 100m-high dam on the UpperBurdekIn R1verwith a 2,000MW hydro pawer plant at the base of the >lolls Gates Dam. Tho dam will:

- · withhold the excessive summer rainwater of the Upper BurdekIn and Upper Herbert Rivers, preventing these fromflooding local areas,
- · mitigate annual flooding downstream of urbanandregional areas. arresting the annual flooding of Ingham and surroundingdistricts, and
- · stop the sllt and chemically-laden, warm flood waters from flowing to and settling on the Great Barrier Reef

The water storage taktti-created by the IOOm-high dam will have acapacity of around 32,000GL. It will be sufficiently large to act as a flood mitigation lake that can balance The seasonal and annual rainfall Irregulariti"es, which are QUIte extreme.

### The Scheme will be Australia's largest project since the completion of the Snowy Mountains Scheme

### Mnsured differently

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When completed, the Scheme will provide, *Inter* a/111, about 14,000GL of water, flowing by gravity through the Great Dividing Range in a 12m+dlameter, 90km-long tunnel to the western regions. The water can be uaed to irrigate the fertile lands of regions along the Flinders River and south towards the Thomso.n River, potentially a va&t area with magnificent black soil interspersed withsofter red sandy soils, covering 20,000km<sup>2</sup> (equivalent to two million hectares).

Upgrading pastoraJ land, developing new farmla.nd and, mosl importantly, developing arge new aariculture and horti<:ulture r.xport industries, extending from west of Charters Towers *to* JuUa Creek on(i \$OUth to Longreach and beyond, will ovontually support a populaUon growthor 200,000 people.

I he Greal Queensland Dividing Range Scheme's full benefit to Queensland will o&come apparent as "ew grazing and farmland emerge!,,, *very* large horticulture orojects develop. arida new hydrogen industry starts tomaterialise on the western side of the Range. This will have a flow-on effect, increasing the population ot small lawns al"ld haloing them to grow into thriving cities with n1irports to bring theirproduce 10 the growingmarkets or Asia.

#### A TWO-STAGE SCHEME

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### During its construction phase, the Scheme will provide well-paid employment for around 10,000 people in the regions alone, in addition to supply chain needs

The Scheme's plan is 10 avoid Ille highmountain challenge by drilling through the mountain range, taking full advantage of modern technology, such as verylarge and effective Tunnel BoringMachines (TBMs), huge excavators witha 90t scoopa, large draglines, 400t dumptrucks, large and powerful bulldozers, etc.

Similar tunnolling eqlLpmenl n2:s been usedonBrisbane's maJor tunnel protects, and sunilar earthmoving equipment is used today in OueensJaOO's open-c1;t coalmines. The engineering technology and the understand'TIg of our environment ha\$ increased tremendously over recent decades .1nc1thornr.,.n be few examples br.ttor th;m thR European expertise whichhas forged nower and largor tram;-Alpinc tunnels through Switzerland. connecting the northandsouth of the European Umon

the peopleof Au•tr•ha-a,,d the peopla af tha world.

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## The project is self-funding and there will be no call on the State or Federal

THE OREAT DUEENSLAND DIVIDING RANGE SCHEME

budgets

(Gateway) Bridges spanning the Brisbane Rive

### VISIONARY PRECEDENTS FOR **FUNDING THIS GREAT SCHEME**

To proceed with the Great Queensland Dividing Range Scheme, It is essential to co-ordinate the project's aspiration with the State and Federal Governments<sup>1</sup> considerations. A newStatutory Authority - like the Snowy Mountains Authority needs to be created. It will be responsible for inter alla, the funding of the project.

It will award the project design and construction contra.cts and willsupervithe project co.natruction to completion, tt will take on the responsibility of the ownership, operation and maintenance Of the project.

It is essential that this Authority is staffed With senior executives with superior gualitie5 to II\'Vard and supervise the design and construction contracts of the entire scheme. Government Ministers need to be on the AuthorHv's Board. A staff of 25 people with anannual salary structure envisaged at \$15 million 1s required for the construct.on phase. The total tuoding required for the design andcons1ructton phase of the project has been ligt.lly estimated at \$20billion.

rurther funding required by the Authority for the duration of the construction period of up to 10 yearS - in addition lo Its potential earnings from electricity Qtmerauon when un dam and hydropower plant are completed prior to the 90km tunnelbeing (inished - Is estimated at \$2.5 billion when considering an approximate 3% interest rate

Th 1otal runds of S?.2, billion will be rai9:ed as required by the Authority via theQueensland Treasury Corporation. This Is possible. as the Authority, being a statutory body similar to a local authority such as a Harbour Board, will have thf'! power to do so

Toe revenue available to the Authority willbe from the electricity generated at the hydropower plants at the base of the100m high Holls Gates dam and at the tunnel exit. This electricity io soldat S130 per MWh, when alternative electricity generation has stopped due to lack of sunshine and wind

This revenue willIncrease substantially, with futute electricity generation bocoming dependent more and more on aun and wind power, which is not always available to cover consumers' electric: Ity demand. Altern.ative ele-ctricity generation needs to be supplemented by other electricity supply sources like battery andhydro power to avoid blackouts.

Hydro power wtll become more >valuable thanbattery power, having the additional advantage of meeting customers' electricity dc.rnan<:1 for longer periods than battery power's present capabilities. Gas, being a fossil tucl, will have only a transl1iona1period of usage.

### OUEENSLAND PRECEDENTS without any contribution from State or

Federal budgets, and without remaining debt - include the following, in which Sir Lee Hielscher Ac. Queensland's

Under-Treasurer at the time.

bilitation of the Mt Isa-

railway in the early 1960s

development of Queensland's

oal mining industry

elopment of the State's

topment of Queensland e

national tour

building the Queensland Cultural Centre

Expo'88 and Southbani

redevelopmen

creation of the Gold Coast film industry

Ilding Lucinda bulk sugar termi

and 5.76km-long what

the Gateway Bridges across

9

the Brisbane River

played a pivotal role-



The main 2,000MW Hells Gates Dam hydropower plant is envis; iged to generate at full capacity for 2.000 hours annually giving an income of \$5 io million, At the southern exit or the trans-Dividing Range tunnel, the supplementary IOOMW hydropower plant will increase the annual electricity revenue for the Authority by a further SSO million.

The revenue avaJlable to the Authority rrom the us r's o'f th,emgation water has been basedon selling around 1.000GL to agriculhJrat landowners, industry, and towns in the areas a.'ong the Upper Burdek'in River, east of the Great DNiding Ra.ngo, downstream of Hells Gates Dam. A furtheJ 14.000GL Is being sold 10 I•Mowners, i,dustry, and towns on the westerns1do of the Great Dividing Range Selliny the watr.r at 13 cents par 1,000 litres(equivalent to \$130 per ML) willproduce an anr'luat revenue of \$U)5 billion. Total annual income will beS0.57 billion+\$1.95 billion=-\$2.52 billion,

It Is Importa111 to know lhat Irrigation wa1er chargesm the Murray/Darling basin presently range between 50 cents and80 cents per 1,000 litres. The reason tor those higt1 r water charges appears to be that landowners *in* the Murray/Darling basin have 1n the past sold their water hcenses to large overseas investors - 40% Chinese and 20% Canadian Super Fundsa. ndowners nowmust pay for their water at the price determ nett by these t11vestors. The Great Oueen ar1d Dividing Range Scheme will require the water licence to stay with the farm or industry, lo not give rise to a Similar price escalation.

A major stumbling block tor the Brad1ield Scheme In 1938 wos that any water Which might have been moved across the Great Oivlding Range would have been prohibitively expensive compared with the irrgation water fhijn fr0irtly av,flilable In the Murray/Darling basin - a fact no longer true In2023.

Tt1e Authority's 01Jtlay fer administration, operation, and maintenance of the Scheme, once completed, has been estimated at S520 millionannually. It leaves the Authority wi1h \$2.0 billion available towards interes1payments and redemption of c'ebt. The debt is ehm1mlted in the 15-20 years' period following the comple.t n of the project.

### This project is both financially feasible and economically enormously positive for Queensland

It needs to the emphasised that the Queensland Treasury Corporation has used innovative funding - with benefiting parties to pay - in many of the major developments that brought the State finances and the OuNnsland economy from virtually zero in 1964 to one of the best regional economies in the world by the time of **Expo'88**,

When it was possible in the  $\,{\rm past},$  there is no logical reason why lhe same cannot be achieved today. There needs to be the will to do sol

# ENVIRONMENTAL AND **COMMUNITY CONSIDERATIONS**

Tho goneral problem Naturehas In northem Queensland, In developing Ito c:tlverslty and beauty of fauna and flora, •• that massive rain falls during the 1ummer months, with hardly any falling in the winter months. Only the toughest vegetation can survive such conditions, thus allowing the topsoil to be washed away by the stron\_g monsoonal and cyclonic rains.

Thishappens particularly in the region covered by the Great Queenstand Dividing Range Scheme. *By*:constructing the 100m-high tood mitigation dam on the Upper Burdekin River at Hells Ga;:es. *a* massive r31nwater storage lake is created with • capacityof 32,000GI It gives the opportunity to cotch lhe huge ra'nfalls and allows these to be rechstributed for an all-year-round wa1er flow in the Upper Burdekin River and to provide an all-year-round irrigation water flowingIn some of the intermittent waterways west of the Grei'lt Dividing Range.

The large lake will createnew opportunities for Abortginal peoples and for the environment. Management of the lake and its surroundings will createnew job opportunitie: I for young first Nations peoples. The lake will becom& a sanctUllfY for water wildlife and ccotourl rn. The 14.000GL Irrigation water flowing annually through the tunnel to tha fcrtilCJlands west of the Great Dividing Range. with rich black soil interspersed by rod sandy soils, will change the water-starved land, in the regions of lhe Flinders ;md Thomson rivers into a virtual Garden of Eden.

The Irrigation water canservice an areaof 20,000km<sup>2</sup>. equivalent to two million hectare& - of fertile landon the western •ide of the Great Dividing Ran9e.

The lands' Irrigation-will uao ONLV the water coming from the trana-Dfvlding Range tunnel, with existing rivers and creeks used for primary distribution of the Irrigation water.

Onward distribution of water to the farmland, industries, towns, and communities will ba by means of covert channels and large underground pipes to minimise evaporation.

Devek>pment of a large, competitive hydrogen Industry is essential for Auatratia's reduction of carbon **dioxide**. It can be achieved **by using** the electricity from solar and wind power plants supplemented by the four million **MWh**electricity generated annually by the Hells Gates Dam's own hydro power planL.

From lhe Information available at present, it is not possible to assess whether iJ.net positive or anet.negative environmental impact is obtained by the implementation of the Great Queensland Dividing Aango Scheme. However, there are strong grounds for believing that the benefits of bringing the excess monsoonal and cyclonic rainwater to the water-starved but fertile wttstorn side of the Great Dividing Range will outwc, .gh some or the negative environmental Impacts such a large project mayincur

### Hetping reed growing demand

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Queen&tal'Id1 pouul+t-on mera;h,td from iboul 1 million t\* S 5,,,,Illian All5tUI+• Imm ab t 7mlUlon to 25 million \*\*\*\* th\* world, population has kriteotsed frot'TI abtMJI1 billion lo around B bRlion.

#### **INTENSIFYING ENSO**

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#### Connecting to sue Ingham

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### **Consultations and engagement**

Creation of a 1,200km<sup>2</sup> storage lake will have some negative environmental impacts. A thorough investigation of sites of First Nations significance, and full consultation with the local peoples concerned, will be required before any locations become submerged, and some roads and dwellings need to be relocated from the fullest extent of the lake's area.

The Great Queensland Dividing Range Scheme has been in deep discussions with Indigenous leaders in Far North Queensland, concentrating on the substantially increased employment opportunities for and intestyles of the Aboriginal peoples living close to the entire project.

Aboriginal heritage, languages and cultures must have a higher level of importance in the education of young First Nations peoples in the State education system. Job opportunities for Indigenous youth must cater for and facilitate the particular individual needs, from their heritage, to most productively interface with standard contemporary work practices.

Discussions are very confidential to this stage and should continue between the present GQDRS project team member and the local Indigenous leaders, until a Statutory Authority is established to continue this important communication. In planning this major infrastructure project, we have been constantly aware of the importance to respect the divine connection between Nature and humans across the First Nations cultures in the region; equally, it is our great concern to not further harm the world in which we live

12

It requires the will of the people of Queensland and all of Australia to develop the western regions — as was their desire in the past century to bring Queensland up from its provincial status to that of a modern industrial state

A DREAT IN EXCISE AND DEPONSE CAMOR COMPLET

### ... THE SCHEME IN REALITY: BEFORE AND AFTER - SIZE MATTERS

It will notbe ellsy to obtain polittCal enthusiasm for a projoct that takes eight to ten years to complete, even When 11does not require supPort from Staleor the Federal Govornmant budgets. Howeve.., Ih.e protect cannot become a reality without the support of both governments - bothneed to form a Stalulory Authority for the GrORt Ouconslard D1v1ding Range SchOme, which takes on the design and construction of the Schomo, its ownership and ongoing operation and maintenance.

The Great Queensland Dividing Range Scheme lo not the llrot such project scoped 1Ince Dr JohnBradlleld's Ideas of the late 1930s - but Its mammoth scale offero the greate1t number of poaitivasocial, economic and efficient energy outcomes.

Some years ago both Governments supported tho dovalopmont of a dam projocl on the Upper Burdekin R,ver at Hells Gates. to catch the monsoonal and cyclonic rainfall of the summer months. The North Queensland Water Infrastructure Authority (NOWIA) in Canberra was given the task of designing the project but, unfortunately, the vision of bringing Irrigation water to the waste, n side of Lhe Great Dividing Range was lost.

### TOO SMALL IS NOT ENOUGH

Tho tJO\VIA propo-:,ed only :i small dam with anov9rllow spillway and astorage lake capeacy oC only 2100GL-far ?ouswall to store any tJ&eful quan111y or It a i:.,gnHlc.anl summer ra,nfall llow,ng nth,,Upper Burde,In R,ver at Hells Cates.

That concept's moctel alsoCOUid not provide any Irngat10n water to the western side of the Great I);vt<I,ng Range. The Queensland Government **asked** Professor Ross Garnaut w, 1h an oxeculive panel to subsequenily m;,kean ind, oendent asseument of tho NQWIA proooaal, the relati..., menta of which wen, viewed with some skopt1cu;m

On p119e 18 of IhlsOODRS report, s.e• ogo1n31 the elovot1on view of the Hells Gates Dam and 111a&soctateo spillways, thedasnea red lineIndIcatos the much o"er SIII ne,gnt01 !hat•st p,oposaJ's dam. with ,ts even more reduced la<e level shown beneam.

Thal lesser dam'sprOf.&Cted lake level of around 360m AHO11aISII clearly sho.vnIn the detaM&dconto,r Maps op pages t6 and 28--290l thisreoor1 101co"')onson with the G1ea1Oue nsland Olvidng\_Ranoe Scheme dam'•muchmore substantIII 4I7-420m AI-IDcto.-aq., I∎ke levels

C..tni«Ion oltilio amaller cllImprojec1-uld forever de1troy the opportunity lo bUIIdthe Great 0.-nsland DMdtngRange Scheme⊷ toOm-hlgh dam at Hells Gates and realise at last Dr JohnBradlleld's vision tor Irrigating wc∎tern Oueenatand'∗ vast plaina.

### HOW MUCH WATER?

Sreat attention was given by Professor Garnaut and the panel to obtain the present day, annually man water flow volumes of the Upper Horbert and Upper Burdekin Rivera. Complex models ware developed, by both the CSIFCO and the Queensland Government Department of Regional Developmant Manufacturing and Water, to essess how much at the massive but highly variable cyclanic and motional caintail, could be used for agricultural industrial and other resurrements.

e uncommon flow of the Bordelin Rever Toxing ow's as large as the largest rivers in the world erms summer months and none during some intermenties requires modeling chorques to assess the water availability for regarden and rown value supply etc. required li year could the massive but highly synable li year could the massive but highly synable is consider and marked to both for the weeks to consider and marked to both for the weeks to consider and marked to both for the useful event available and marked to both for the sector and follow a small percentage of the assess water flow entering how a required the extension of the sector of the assesse water flow entering how a required the sector.

The Gaussensiand Deriverminent Miniel associated that be mass water flow of the Scholars Three at Help latter in 165792, antenative and the CSUR's Works are in the Gaussian Minister and Minister Automatilation associate Minister Mora at Minister Automatitics in the Gaussian Minister Automatication of the Born associate Neural Mora Science and Automatitics in the Gaussian Minister Automatication and Minister Mora Mora Science and Automatication and Minister Automatication of the Science and Minister Automatication of the Science Automatication in 2000, and 14.271 Junes Johan Minister Minister 2000, and 14.271 Junes Johan Minister Minister Minister Minister Minister Mora Minister Min

present all 22 man a very structured versifier pair or sould Quantialized as no significant methodolar opening salesforms encurptil horn, in contain 1 file manufacture allower and foodlag when control of amount work other part of Australia

Init Gernaut and his paneta assessment of the radiation brandheat the achieves - wong water or receive when consider this the more-senal disystemic rains are teday to longer available for sage in a Braitfield scheme - conte to a natural lignal conclusion on the build any Bredheld or radiated like scheme

The lact remains, however that a 100m-high dam at Halls Gates can do a much better job providing valuable monotonia di evolonic ramavator la medi agriculture, indiastrali and environmiantal needs than the mathemiatical models atiowing this maasive water volume to simply flow back into the ocean The 100m-high dam at Hells Gates can catch the massive monsconal and cyclonic ramwoller and then distribute this into inversi providing an all-year-round continuous flow – generating floar million MW of electricity invinually and providing more benefits to the users of water and the environment than capable of being envisaged in the nervork focus of thase models.



The BEDRS Report 1 • © However 2011 / 2nd edition, among 2021 • All runks reasons • THE CODR SCHEME: ENGINEERING STUDIES

## THE GQDR SCHEME: **k** ENGINEERING STUDIES

Construction of the Hells Gates Dam

To capture and harness the massive volumes of aummer rainwater flowing down the Upper BurdekIn and Upper Herbert Rivera It Is necessary to builda concrete dam. at least 100m high, across the Upper BurdekIn River at Hells Gates.

The riverbed 1s undulating ard varies in depth considerably at Hells Gates. The founding depth for1he dam - and the hydro powerplant +1 Its base- has been assumea, in the absent of geological drilling data. at 315m Australian Height Datum (AHO), To construct the Hells Gates Dam to a crest level of 423,m AHO with, i maximum storage water level or 417m, requires that the embankments have-height cf about 430m AHO

Al Hells Gates. the southemembankment has the requisite hei ht, butohe steep terrain on the northbank of the river is onty 400m AHD h.!)h, and thismust first be raised with onanchorage structure to 430m AHO. rrom here, the Hel,s Gotcs Dam needs 10 be conrinuod witha saddle dam.!Omto 30 m<sup>-1</sup> height, unto! an embankment height of 430m AHO 1s reached1 at apprmom;1tely 2 5km tot he northea1,t- for which, see the elevation dirowing and artist's impn:ssion o, tho following pages.

### WELL·CREDENTIALLED

The engineering studies for the Orul Queensland DiYiding Rangf Schffi'll andthe Hells Gates Dam *W*•*PO* done by Coru;uttin9 Civil U'Igineer Detlef Sulz.er.

The authors of this port exprtn SPtcial thanks to Prof. Or Ing, Hansgeorg Balthaus, prtsenll, ya lecturer al Berlin's Techflicail Univer1ity and thformer Man.girig Olractor of Hochlie1 EnQinHring GmbH. in Essen.Gennany, 'l'hoidentified arees nffdin9 particular attention and gave acMct regarding aspects ol lecIIn,c., I feasiblhly.

The ploplo mvotved nave informed the authon of Iheir kHn Intrest in the Gnat Queensland Dividing Range Scheme and their obihly. With the-conlod ottel Sulzer. Io provide adviceandsupport to M', jadYanca this proidt. Wi111 Iheir wortet  $\pm$ id1. hl 9hly skilled englnHring team and their experience gain.cl on tht C011S, I.rudion OF the 57.51





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Original drawny: Dettel Bulzer Graphic: Masthead Design & Creative

Background image: Mount Surprise AdobeStock / Cloudcatcher-Media

SW NE Hells Gates Dam AHD AHD m m <<<< Flinders River Tunnel exit <<<< Clarke River enters <<<< Tunnel entry Yates Creek / Clarke River <<<< Clarke River deepening storage lake junction 1000 1000 900 900 800 800 700 700 600 600 Great Dividing Range levations on tunnel alignment 520m 500 7 500m 500 460m ¥ 420m 400 400 3768 -300 300 m m Flinders River deepening **Clarke River progressive deepening** AHD AHD 5km 5km 50km 90km 10km 65km 30km 20km segments segments

21





### H Us Gales D m.,, inf II Infto

The Australian Bureau of Motoorology hu published the Australian average annual ramlall over the per, od 1981 to ?010 This shows, for the Cairns to fownsvIlle region, AusIr+IIa|+ highest rainfall of morethan3000mm, rl'ducino over the hinterland ra sto n GKcess of 2000mm (by IOOKm) anu over 1000mm (by 10km).

Using these values. future annualrainfall was assessed for the catchment area ot the Uwer Harben Ri'ver at 2100mm, and for the Upper Burdekin, up lo the locallon or Hells Gates. at 1700mm, rhe **average run•off from this massive ra[nfa], caused** by largemonsoonal ra,n depress10ns and maior CYt'too,c storms, f owl09 Into the **rh,•rs has been assosaed for the Upper** Ilerbort to be in t11e order of 60%,and f01 the Upper Burdekm at about 50'1!b. from these events.





### The rainwater inrlow to the Hells Gates

of the Uppor Horbert and Upper Burdekin Rivers.

F,rom the source tributaries of the H4;1rbert River to the point where theriver t\..rrns eastwards. descending from the Atherton Tablelands, has a catchment area of around 6.000km'.

The Uppe(Burdekin River, from its source to Hells Gates, 220km downstream. has a catchment or around 18,000 km'. This Is

15% of the total Burdekin River catchment area ol 130,000km\*.

Rainfallin thcso Hells Gates catr.hmenl

areas is considerably higher than in the

the Burdekin catchment area.

#### areas to the southeast. This is shown b

the areas shaded blue tn these maps of

Jnthese mapshighlighting Uut Burdekin Basin. the deciJerange orrantalinthe Burde/fin Rwer c.Jtchmoot Is shown for2018(Move) and2021(bolow/,re,pecOvely, both9QMm.4980nW/500g0...or f.e., ... .llwlTJJQ'1r.mgsr.n.msr.of.netow II. onte p.g., SotlocA.'Alfailliolaa.ue









Burdekin River at Clare Weir



These v-lues agree well with the data published by CSIRO on rainfall and water flow in the Upper BurdekIn in Its Technical Memor'andum 91/15 of December 1991.

In January / February that year. three massive monsoonal rain deprossions gave rainfall of 1,600mm In the Upper Burdel(jn Region: a typical entire summer's rainfall in just two months. 1his Intense downpour gave a flow volume of 19,500GL at Sellheim, which has been calculated as equivalent to 14,600GL at Hells Gates, more than

100km upstream of Sellhe1m.

These flow volumes also compare

favorably with a later CSIRO Technical RePort of 5 December 2014, This gives

the Uppc.r Herbert and Upper Burdek.in

and ayield of 10,000GL to 15,000 GL,

ror major rivers in an area wtitch includes GraphsMia showth? diffity wsrer flow Rimese...monts of the Burdtdcln River bit threemeasurementstariOlISIn Yle f.rstm...omonthsof1991: location of the..stat.k.,n.l:Smown in the mops ontheopposIte

&Kn.-C\$1ROTI,all'JC/9,'Morna,·MJ(iIn9VJS,W 40--42









Oalty rain and river flow measurements are taken from the p1Jblications of the Queensland Water Information Service, for the Upper Ilerbert P ver and Upper Burdek.in\_Rive,

At m asuring sta 1on Glen E;:i.gln, near 1he Herbert Rivo.r's descent, 1.257mm rainfall and a total water tlov.volume or 6GL was recorded in 2022 Fot the Upper Burdokm River at statiori Mo.unt Fullstop near Hel!'iG4'1tes.,rainfall of 1,065mm and flow vol11mc of 1,421GL was measured

Theso values correspond well With annual rain and now measununents ror years without major monsoonal rains art.d cyclonic stom,s. the run-arr reduces to betw tm 10% and 20%

Ailnough 20U brought devastating rarn and flood• to many parts of Australla, it sa.w no monsoonal rains nor any cyclones for northern Queensland. This !lilies an indicanoo of the VO!labilify o+ramtall and nver rlowvs from year to year

Records or the Hoben River's highest annual floodpeaks of Ingham fro'l'I 1916 to 2017 (In the graph on the oppas,te page) show the frequency of flooding occurring m end around In9ham, with inunoatjon at Minor levels or above m most years.

The h11ge storage capacity of 32,000GL of the Hell\* Gates Darn's la e gives the opportun,ty to store the water at ayear wrth exceptfonally high rainfall to bal8nce yosrs w,lh rninimal rrunfa/1, o;t,ch as 2022

The monsoonal and cyclonic ra1nwate1 not requiredby me electrrclfy generation, onvironmanta1 flows and land irrigation OF the Upper Burdo Jn River can now to the western side of the Gresl 01v1dfng Rao9e.

### HELLS GATE TO MITIGATE

Hells Gates Dam is designed primarily as a flood indigation dam and riot as an irrigation dam

Diverting the 7.000GL flowing from the Upper Herbert River to the Upper Burdekin River and into the dam will arrest the frequent annual flooding of ingham and surroundings.

From the storage lake 5.4000L is released annuelly into the Upper Burdekin River downstream of the Hells Gates dam. for its continuous all-year-round flow

Antestock / Phil Con



Figure 1-2 Prior estimates of streamflow and potentially divertible yield for the major drainage divisions of Australia Broad scale exploitable yield estimates assume 64% efficiency of conveyance and delivery to field. They do not account for environmental, social or economic considerations or the availability or proximity of soil suited to irrigated agriculture. The roman numerals in figure (a) indicate the AWRE drainage division number. These are: () North-East Ceast; (i) South-East Ceast; (ii) Tasmania; (V) Murray Darling Basin; V) South Australian Gulf; VI) South West Ceast; VII) Indian Ocean, VIII Timor Sea; (x) Gulf of Carpentaria; X) Lake Evre; XI) Bulloo-Bancannia; XII) Western Plateau. Source: Data sourced from Petheram et al., (2010)



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## HEILS GATES DAM **It.. water storage lake**

28

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### QUEENSLAND'S LARGEST LAKE

Greenvale

1000

The stcng• lake will havt I surf,ce are, of over 1.200km' - approxtmately BOX of the area of Moreton 8.ay.Southtast Queensland.

Australian Bureau of Meteorology data give an avar1ge annual evaporation for the lake of UOOmm. a water Loss of about 2.000GL annually-aboul 10\ of the annual average inftow ol 22,000GL Inlo the storage I+ke.

> Th/S....., 1111¥)a/IONS tfle\$/zcol IN---Tn-F-Oxton/ (4'IOmAHO) Wilhaddi-contolnat 20minfetvalst0360m. T«r#Ik/giftar/dowtf"thanthese \_'''\_'to,ogra2, hical-



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Detail enlargement p.16

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### Splllw yd si n

Ihe Hells Gates Damspillway design requires n outflow capacity of 40,000 1,;.umsec, which1s four times larger than thatrequired *tor* tho Wivonhoe Dam.

Tha op,Ilway design ,s basedOnusing tho same lar9e steel gates as used for tho WIven'1oe Dam which |40 years ago were tha largest avallableworldWidc. Ei,chgatels 16.6m high and12m w1d&. Wivenhoe, w11h an outflow capacity of 10,000 cumsec, required five gates. The Hells Gales sp,Iway with require O such gates for an outflow capacity OF 40,000 cumsec. For the event that the garOs are non-operabonal, an au.x,tia,y spillway Is des,gned and constructed aJong the same sirelch of saddledams.

The gatod spillwoy and the nux-Itary spillway can **be** constructed **away** rrom tho main rlamby locating tiam atddihonnl Olldd o domo to the northwest of Holts Gates, where lhe outflow falls Inro thR Tomahawk and Dougie..;CrcokG, which In turn flow 11110 If1e BurdckinRiver downstream of Hells Gates dam

Watllrro/ggQ fromtheWi"""'10e0am soNwoygatcs.

> So.rm:M,.me,cu/80fflffacfpo(N--pN CC-SY-,\$4""3,[I

> > 3D

### Hydro PO'IIII'r pl nt

Construction of a 2,000MW hydro power pant at the bottom ol Iho Het-8 Gates dam **Will** be an int.ograJpart of thedamconstruction. Th s operates in conjunction wrth mafor green proJocts like solar plants and wind farms, These are scheduled tor northern Queensland.

The hydro pow r plant will generato electricity to meet demand on overcast or windless days. In general, higheat electricity demand occur, dally for about two hours at sunr1nandat sunset when solar and windpower generation is low andneeds to bti **aupplemented**. In additiOtl, there are periods **Or** monsoonal rainand cyclo"ic winds whenno green electricity production is possible, **andthehydro-powered** electricity generation necd• to operate for aeveral days.

To cover these periods, anclcctrfctty generation requJrement of four million MWh annually was a ses od for tho hydro power plant. This is supp too by running all turbines of th plant for 2,000 hours, reqsiring about 5,400GL of water to now through the turbines. This wiff produce acontinuous daily flow in the Uppor 8urdokin downstream of Hells Gates dam and will fac! Utate the irrigation of existing andnew farmland along tho Upper BurdekIn Rtver. It witt al,:o provide water supply security 10 Townsv1lle and ChArters Towers Another, much\$maller hydropower plant will bebutlt at the exit of the 90km-long tunnel, utilising the continuous rlow or wa1er under pressure out of the tunnel. With a capacity of about100MW and operating fot 300 days a *year*, this hydropower plant canproduce 720.000 MWh electricity which can be soldat a revuumble price to farm communities of the newly irrigated land.

#### Tunnel cor,1tr1.1c11on

The tunn1:11 through theGreat Oiv1d1ng Range will havts a diameter of J2 metres and e length ol about 93km.

Thickness of the inner 11, er of lhe tunnel depends co the homogeneity and strength of the rock beingdriled through It can vary from a steel reinforced shotcrete cover to precast conctete elements 400mm thick torming a ring, pliced bytheTBM An,nner tunnel ciameter ot 11.2m was assumed for the pre,I11Inary design calculations.

The rock volume to be excavated and ext,acte-d from the tunnel up to '15km is 11million cubic metres.

The Irrigation water needs to flow at a speed of 4.3m/sec (15 km/h) through lho tunnel. to bring14,000GL a year lo tho western side or the range. The flow **speed** In the tunnel is higher when the water level In tho storage lakereaches Its maximum. It **gives** the Authorfry the option to tet more water flow through tho tunnel or lo control the flow by adjusting entry tunnel gates.

To obtain these flow speeds through tho 90km tunnel it is essential for the water *to* have a'hydraulit:ally smooth lo very smooth' **IIOW** through the tunnel. This requires application oJa speciaJ epo)Cy-resin paint onto the surface or **the inner** tunnel liner.

Tunnel construction time is assessed usmg two TBMs, one from each end. The assumpuon of a conservauve advancement of one metre *per* hour for eachTBM, and a worl<Ing day of 20 h01;rs, gives anaverage oaily tunneling advancement of 40m. To comptete the tunnells thus 2250 daysor 6.2 years.

Many ot.ner tunnels OF12m dlam te, designhavebeen constructed for roadand rail traffic mthe congested cities of Australia, Asia, Europe, and USA. However. for the transportation of wator,only a few tunnels have been hull!In Africa, the Middle East and USA The feasibility of a 50k11'I-long, I2m-demeter tunnelis currenty bomg I1Ssossod In Col1Iomia. Io bring fresh water from thcSacramento River, under theSacramento-San Joaqwn 0er1a, to tho St.ito's wato" supply centre for Southorn California,

### Deepening riverbeds

For water to flow by gravity from the HollsGatos Oam storage lake via 1he Clarke River and Yates Creek to the tunnel entrance, it Is necessary to decpen the rive<beda by from Sm to 125m, varying over a total length of about 75km It will <equire an excavalion volume OF 230 millioncubic motres, which would be placed along the channels' flanks.

The Fltnders River reQuires deepening up to 125m **below tho** present riverbed over 50km to reach the tunnel exit A rock volume of 90 mlUionm<sup>1</sup> neods to be excava1ed

Further tunneling and bod deepenIng Is required for the construction of Ihe 20km connection between Ihc Upper Herbert and Upper Burdekin Rivers, and Iha 15km connection from tho Flinders River to Praine Creek., to provide the natural flow between those rivers. Prairie Creek needs also be **deepened**, or a channel builtfor the connecuon to Torrens Creek.

CONTRACT AND A

### Irrig I on west of tile Ange

Nowater **will**be taken from the natural flow of the Flinders River, Prairie Creek, Torrens Creek and Thomson River for the envisaged imgation.

TheFlinders River has III very irregular flow. andl1.s riverbed, s ortendryfrom Hughenden fo Julio**Creek.** Alonghi9 stretch, the nver provloe opportunitiea to pond large quantities or the Irrigation water received from the ealtern side. Fromthese ponds the irrigation water can be distributtid via covereo channels and underground, large-diameter corrugated steel pipelines, made onsite, to the farm communius.

Climatic conditiO'ls of Nonh West Queenslandmak e I nocessary to limit rieldevaporation as far aSpossible. This therefore needs to be asubsurface supply, water appUed by automated control systems whiteh are monitoring continuousty the ground moisture content at various depths. Thi-s will avoid excessive irrigation, causing unnecessary evaporation and sallnation of the farmlond.

Thesecosts arenot included in the project construction cost **estimates.** Loan packages arranged by the Statutory Authority woutdbe a means ot enabling new communities to have these facilities andlicence rights.



#### SWISS-ITALIAN EXPERIENCE

A cost-per-kilometre direct companison of the Great Queensland Dividing Range tunnel proposal with the Gotthard Base Tunnel a pair of 57.5km-long tunnels each with a 9m diameter which opened in 2016 after 15 years of construction — can be only a guide.

That project's per-kilometre tunnelling cost of around CHF (Swiss Francs) 91 million or AUD 143 million in 2022 datlars — reflects the more complex engineering challenges which had to be addressed beneath the European Alps. Moreover, the tunnels were designed for passenger and freight trains travelling at 320km/h, with all the associated safety features — such as access, crossover and evacuation shafts — required for public transport operations.

With only maintenance access required for this Scheme's water tunnel, we therefore believe the cost-per-kilometre estimate to be realistically indicative. The GREAT QUEENSLAND DIVIDING RANGE SCHEME + 1 mm 1 + 1 November 3127 / Instruction January 2022 + Alinghin reserved

Installate in part 1 • 28 Movement 25/27 and ration lansary 2023 • Advisor r. W.-f • CXINSTRUCTIOHSCHEW.ETIMEANDCIISTS

# CONSTRUCTION SCHEDULE TIME AND COSTS

First, a two-year design perIOd ,ncludos **tne** geological drilling, site establishment, construction ot access roadand siteservicesand. subfect to designprogress. procurement of critical equipment and machinery.

The construction time of the mainHells Galtt Dam, with thehydro pow ,plant at its base, has been estimated at four years. Both willbe completed two lo three years earlier than the tunnel. Constructing a temporary dam across the Ctarke River at a suitable locHtion can allow the storage lake to be filled ror the generation or electricity rrom the hydro power plant, before worl< on the tunnel is completed. About S1billion can thus be earntKt from selling this electricity, pdor to total project complet().n.

A two-yoar contingency period hns been bullt In Io the eight-year constnx:.tion time, to cover weather events likemonsoonat rains and cyclon1c storms.when no construction work on sitecanproceed.

#### Buisfor"lcui.illons

### PROJECT CONSTRUCTION TIME SCHEDULE



#### PROJECT CONSTRUCTION COST ESTIMATES

Project component	Estimated cost (\$ million)
Rock drilling (S200m) • Project design (\$500m) • Site lacilities (\$150m)           • 300km new access roads construction (\$300m)	1150
Hells Gates Dam construction	1500
2000MW hydro power station	1000
90km tunnel construction@ \$100mlkm	9000
lOOMW hydro power statlon (southweslem tunnel exit)	200
Clarke River $I$ Yates Creek excavation lo tunnel entrance (220 million m' 0 SIS/m')	3300
Ainders River excavation to tunnel exit (90 million m'@ \$15/m')	1350
Saddlo dams (5km @ S10Omlkm)	500
Herbert River> Burdekin River connections	500
Ainders River> Prairie / Torrens Creeks connections	500
Contingencies (incl. costs forland acquisition and relocation or roads submerged by lake)	1000
TOTAL	20,000

#### PROJECT CONSTRUCTION COSTS SCIEDULE



### PLOYMENT AND REGIONAL NOMIC BENEFITS

The OPEN PREEKER AND DRADING PARTY POLICIE .

The Great Queensland DIvIdin9 Range Scheme wilf be among the largest Infrastructure projects in Australia. It will withhold the massive monsoonal and cyclonic rainwaters, presently flowing into the Coral Sea and Pacific Ocoan, by constructing a 10Qm..high dam on the Upper Burdekin River at Hell.s Gates. This dam will be primarily a flood mitigation dam, ha11lng a wat&r storage lake capacity of 32 000Gl

CONCLUSION AND

RECOMMENDATIONS

Annually 5,400GL of water from the storage lake will flow through the turbines of lhe 2,00UMW Hydro power pla11 at the base of the dam. This will generate annually four million MWh of electricity and give anall.year\*round flow *in* the Uoper Burdekin River.

Water not required by' the Upper Burdekin River *for* environmental, irrigation and community water supply needs, will flow by gravity In deeoened riverbeds towards the 90km tunnel which spans the Grea1 DIVidong Range. On the western side or the Rango the wator reaches the Rindcrs A1ver ond, to the south. Prairie Creek, Torrens Creei< and the Thomson Rivar to Irrigate the vast area or maynirtceru black fertile son In these regions

### The prajutistl!Hible finandally and enannously positive economially.

The project reqwru nocau on th• State or Federal **B11J191t1**.

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### S.If- fundingpl'1lject

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The project's con!.lrudlon B1d flnmce costs are astlmat•d at S22..S biUion 1'ld the operallon i1nd m1lnunance costset S620m1lUon anuol1Ly. te;a11lng S2.0 bilton annuaU,yor 1alores1 p,1ym1mLind debt relfemotian.

A new Statutory Authority, liketheSnowy Mountains Au1hority, needsto becreated, II taJ<es over the profect and will be responsible for. *inter a/ia*, the 'unding of the prOject, will award tho project design and construction contracts and w111 supervise the project construction to completion. It will take on the responsib11ity of theownership and for ttle running and maintenance or the project.

The total of \$22.5 bilhon will be raised as required by the Authority v a the Qu,oensland Treasury Corporation. This is possible, as the Authority, being a Statutory Authonty, similar to a locaf Authority. like aHarbour Board, etc, has the pawer to do so.

Sir Leo Hielscher AC

Sir Frank Moore AO Mr lan Macalliter

Mr Deller Sulzer

The sooner this Scheme is developed, the better for the people of the North West and Central West of Queensland, the State of Queensland and for the entire Australian nation

Employment which will be created during the main construction activities over a period of six to eight years will be in the order of 2800 people, of which about 2300 are working mainly on site and 500 working in cities on the design, planning, administration, and procurement of major items.

The supply of materials, machinery, consumables, food etc required by the people working onsite will give an employment multiplier effect of 3.5. This gives a work force of around 10,000 people having well-paying jobs. Considering that each employee likely supports a family of two to four persons, a population growth of 30,000 to 40,000 people can be anticipated. It is more difficult to estimate the population growth for the period after project completion. In theory, 20,000 km<sup>2</sup> can be irrigated with 15,000GL annually. However, the irrigation water demand per hectare varies widely on whether the land is used for grazing or the production of agriculture/horticulture.

Considering farm sizes of 1,000 hectares, potentially 2,000 new irrigated farms can develop. Subject to what is being produced by the farm, it can require three to eight people to run the farm. Adding the farmers' families gives a population growth of about 200,000 people.

34

### OWNERSHIP OF THIS PUBLICATION





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#### Ian Macallister

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